

Volleyball posts

height adjustable · outdoor, indoor or free standing

At a glance

Net height

2.43 m, 2.24 m or 2.13 m, set with a selector pin

Outdoor

in sleeves concreted 500 mm into the ground

Indoor

on welded bases, bolted to the floor

Free standing

weighted, padded base on castors, ≈ 54 kg a post without its blocks

Net and cable

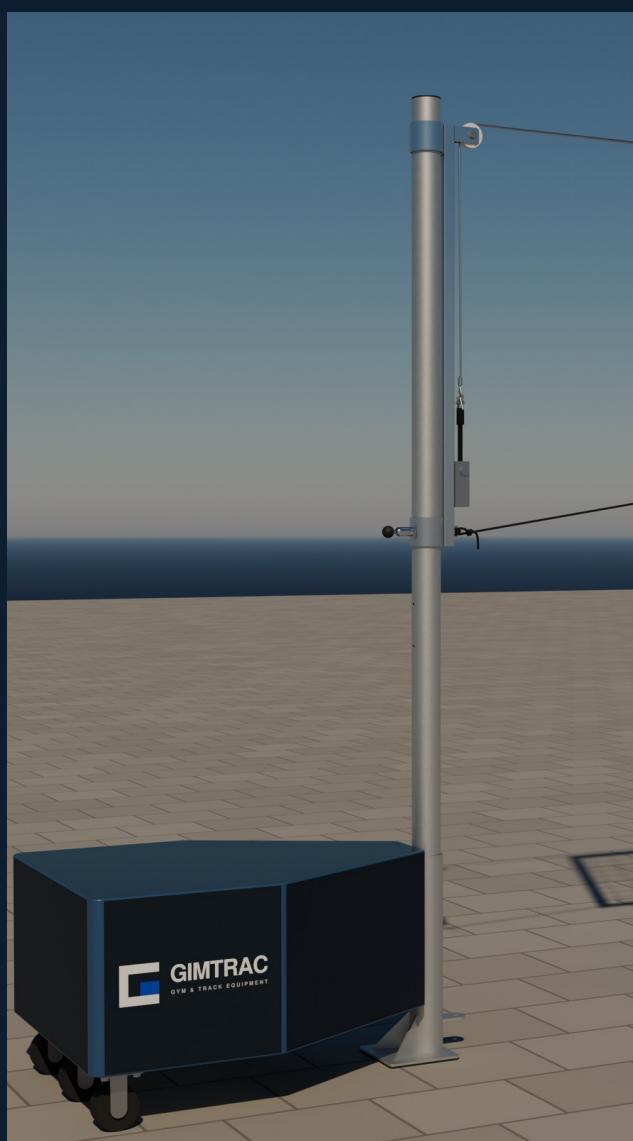
Deportiva 4 mm black net, steel cable over a sheave, ratchet strap

Branded padding

the free-standing base padded and printed with your logo

Finish

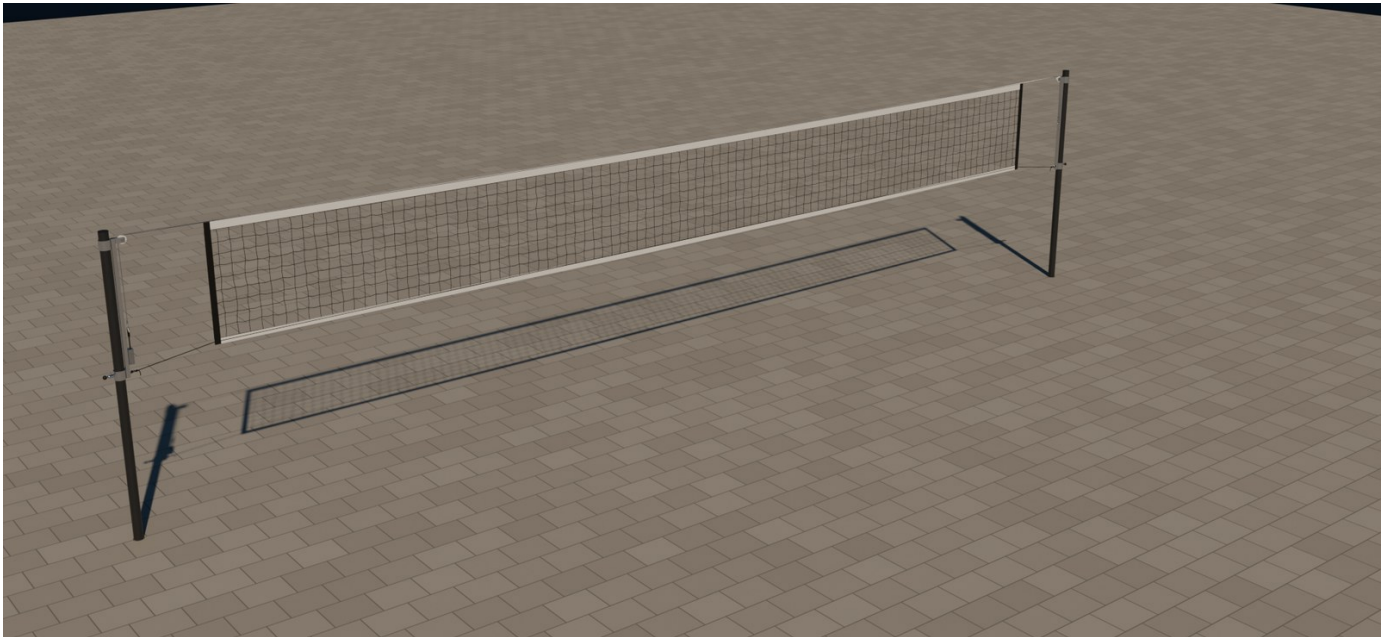
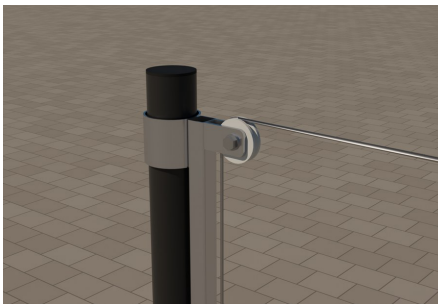
dark grey powder coat, or galvanised; bright zinc sliders



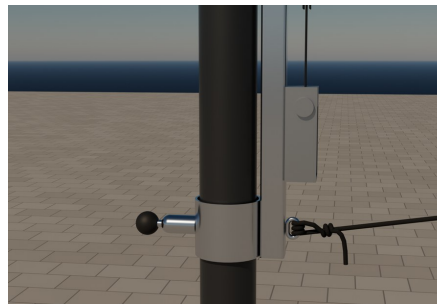
The free-standing post, its base padded and branded. Dimensions and weights from the CAD model.

Gimtrac (Pty) Ltd · 120 Ellman Street, Sunderland Ridge, Centurion

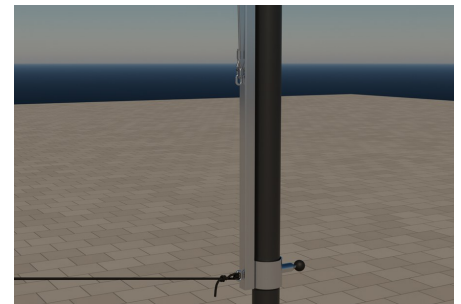
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The sheave at the slider's top



The selector pin's knob; the ratchet



The cable shackled to a lashing eye

Specification

Net height	2.43 m, 2.24 m or 2.13 m at the centre	In the ground	500 mm sleeves, concreted in
Posts	Ø76 mm steel tube, 2.5 m above the floor	Post length	3 000 mm; lifts out of its sleeve
Net	Deportiva 4 mm black, 9.5 x 1 m, 100 mm mesh	Finish	very dark grey powder coat, bright zinc sliders
Tensioning	steel cable over a sheave, ratchet strap	Weight	≈ 24 kg a post with its sleeve

Features

- Height adjustable: a slider runs on each post, and a spring-loaded selector pin with a black ball knob drops into the post at each height - the net at 2.43 m, 2.24 m or 2.13 m at its centre, for men, women and juniors
- The net's top cable runs over a white acetal sheave at the top of each slider: on one post it is shackled to a lashing eye, on the other to a ratchet strap that pulls the net tight
- The posts stand 500 mm deep in sleeves concreted into the ground: lift them out and the court is clear
- A Deportiva 4 mm black competition net with white bands, its bottom cord lashed to chain-link eyes on the sliders
- Very dark grey powder coat; the sliders bright zinc plated; black caps on the post tops
- Galvanised, or galvanised and powder coated, on request

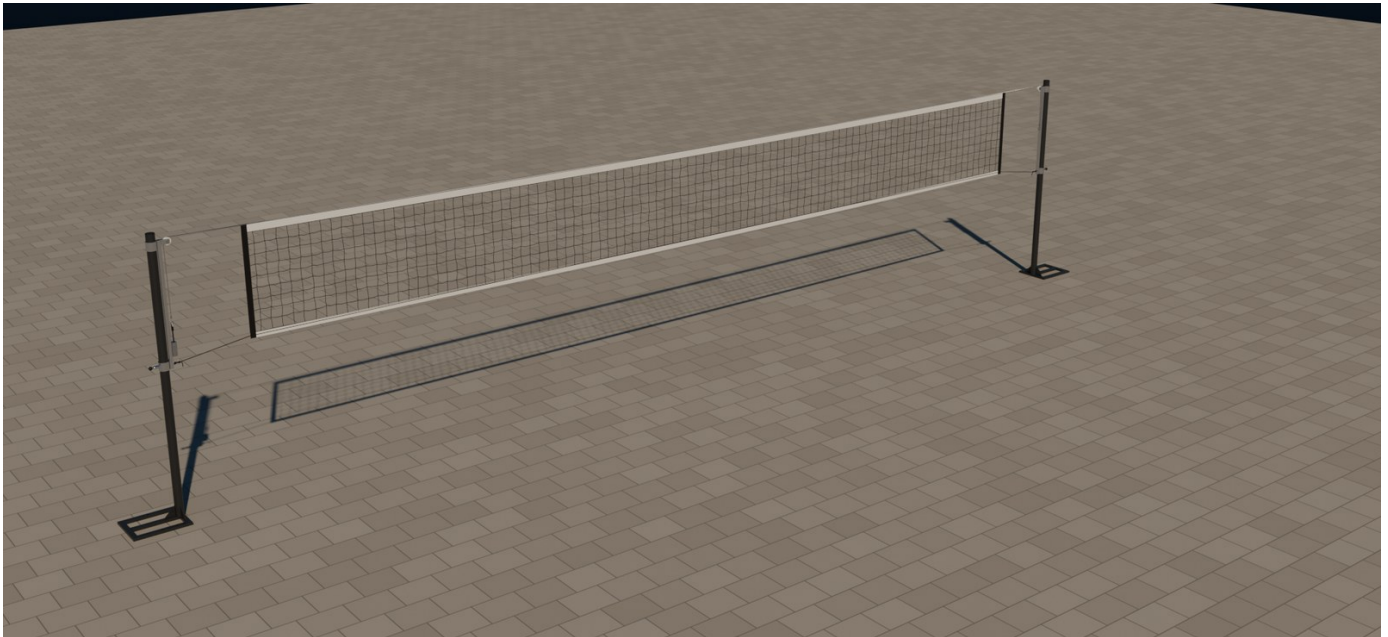
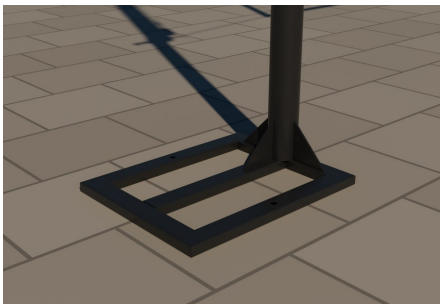
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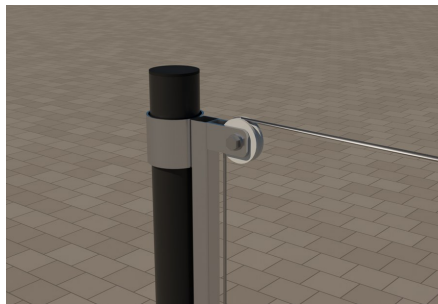
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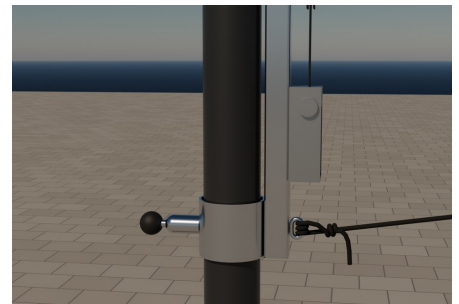




The welded base frame



The sheave at the slider's top



The selector pin's knob; the ratchet

Specification

Net height	2.43 m, 2.24 m or 2.13 m at the centre	Base	500 x 400 mm welded frame
Posts	Ø76 mm steel tube, 2.5 m above the floor	Fixing	bolted to the floor (anchors not supplied)
Net	Deportiva 4 mm black, 9.5 x 1 m, 100 mm mesh	Finish	very dark grey powder coat, bright zinc sliders
Tensioning	steel cable over a sheave, ratchet strap	Weight	≈ 23 kg a post

Features

- Height adjustable: a slider runs on each post, and a spring-loaded selector pin with a black ball knob drops into the post at each height - the net at 2.43 m, 2.24 m or 2.13 m at its centre, for men, women and juniors
- The net's top cable runs over a white acetal sheave at the top of each slider: on one post it is shackled to a lashing eye, on the other to a ratchet strap that pulls the net tight
- Each post is welded to a low 500 x 400 mm base frame with gussets, bolted to the hall floor with anchors
- A Deportiva 4 mm black competition net with white bands, its bottom cord lashed to chain-link eyes on the sliders
- Very dark grey powder coat; the sliders bright zinc plated; black caps on the post tops

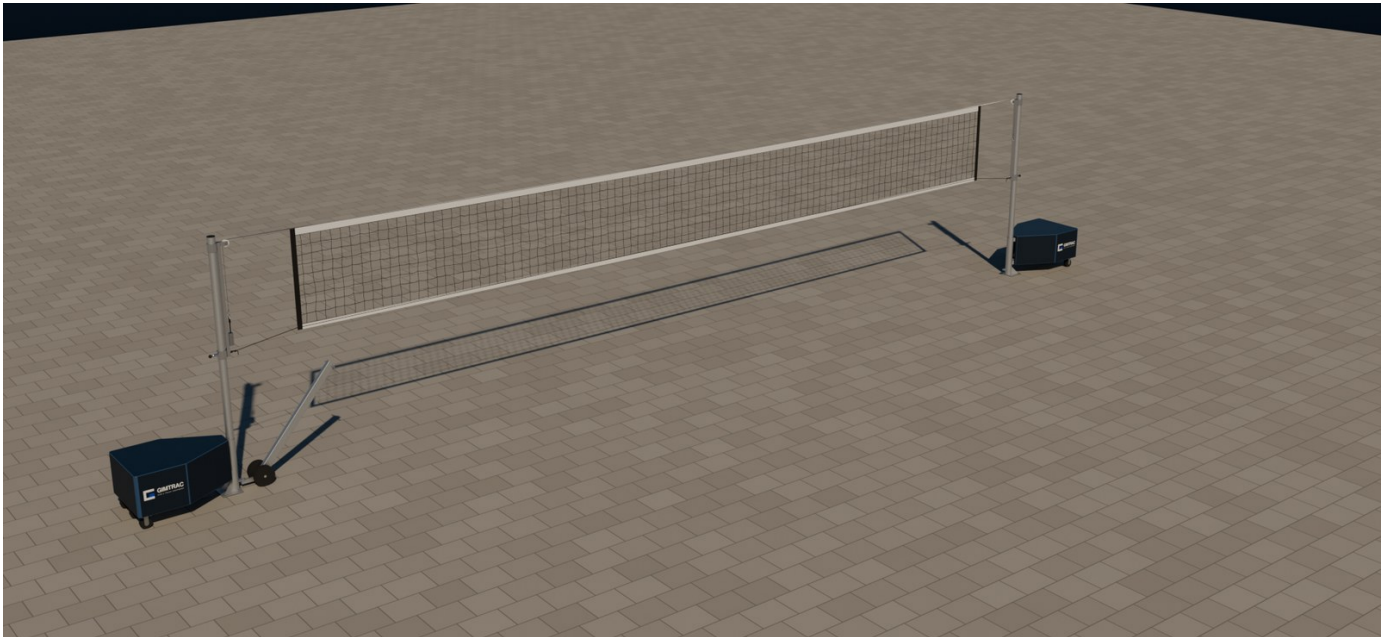
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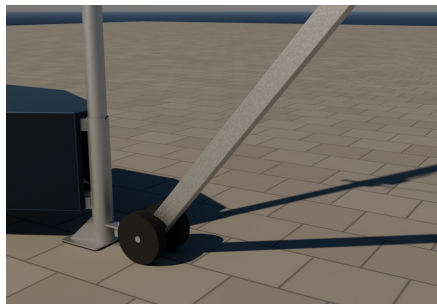
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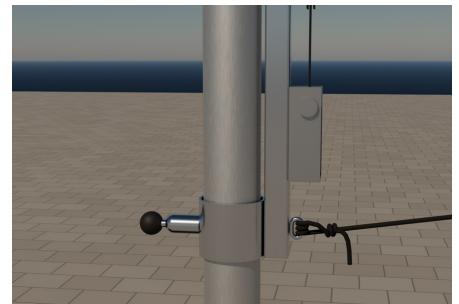




The padded base, branded



The dolly at the front of the base



The selector pin's knob; the ratchet

Specification

Net height	2.43 m, 2.24 m or 2.13 m at the centre	Ballast	4 concrete blocks a post, 610 x 205 x 150 mm
Posts	Ø76 mm steel tube, 2.5 m above the floor	Moving it	castors under the base, a dolly at the front
Net	Deportiva 4 mm black, 9.5 x 1 m, 100 mm mesh	Finish	galvanised, bright zinc sliders
Tensioning	steel cable over a sheave, ratchet strap	Weight	≈ 54 kg a post, without the blocks
Base	1 131 x 703 mm, 553 mm high, padded		

Features

- Free standing: each post sits in a holder on a weighted base, four concrete blocks in a cradle behind it - no holes in the floor; a pin in a slot keeps the post square to the court
- Padded: the base is covered with 30 mm foam padding in Gimtrac navy, rounded on every edge, printed with the Gimtrac logo - or yours
- Moving it: castors under the back of the base and a dolly that hooks into the front; the posts lift out of their holders
- Height adjustable: a slider runs on each post, and a spring-loaded selector pin with a black ball knob drops into the post at each height - the net at 2.43 m, 2.24 m or 2.13 m at its centre, for men, women and juniors
- The net's top cable runs over a white acetal sheave at the top of each slider: on one post it is shackled to a lashing eye, on the other to a ratchet strap that pulls the net tight
- Galvanised all round; the sliders bright zinc plated

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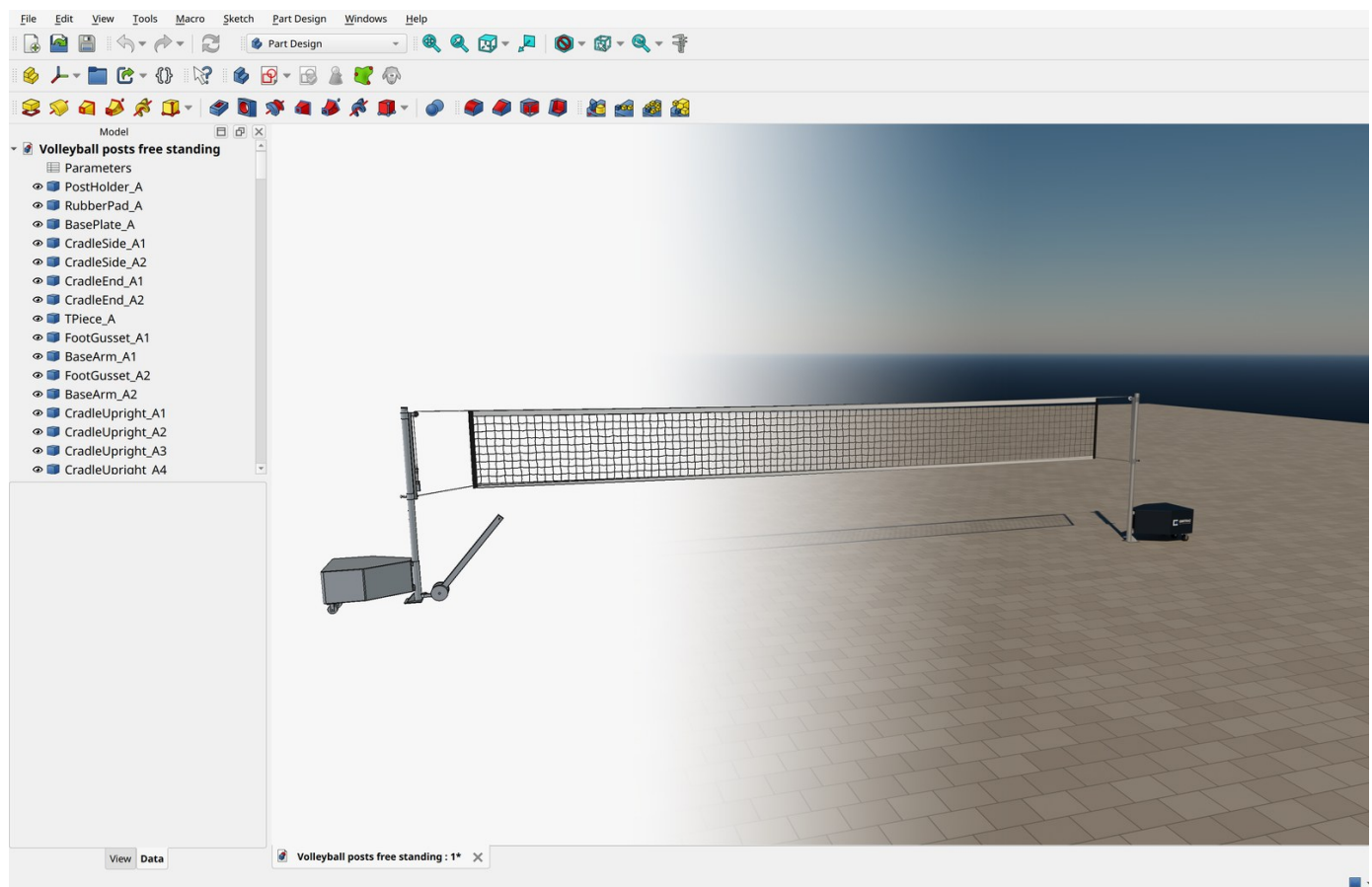
Volleyball posts can be made to order

Parametric computer aided design for easy customisation, laser cutting for rapid, accurate production

The posts are generated from one model in which the net's heights, the posts, the sleeves, the bases and the slider are all parameters. Changing them changes the drawings, the cutting list and the price together. From concept to finished post, we turn your ideas into technical drawings, and our drawings into manufactured reality.

What can change

- Other net heights: beach, sitting or mini volleyball
- Galvanised, powder coated or both
- Colours: any powder coat colour
- Padding in your colours, printed with your logo



From the model in FreeCAD, every size a parameter, to the finished posts

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Made in-house

Every Gimtrac post is manufactured in-house, using the latest techniques and automated equipment. The CAD model drives the cutting lists and the laser programs; our 6 kW DXTECH tube laser cuts, bevels and drills each tube in one set-up, accurate to a fraction of a millimetre, and our 3 kW DXTECH laser welder makes strong, clean welds with little heat and distortion.



DXTECH TKP6240 bevel tube laser

6 kW, two chucks, round and square tube to 240 mm and 6 m long, a $\pm 45^\circ$ bevel head



DXTECH 3 kW laser welder

Fibre laser welding: faster than TIG or MIG, with neat welds that need no grinding

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Volleyball



Volleyball umpire stands



Competition and tournament nets



Recreational volleyball set in a bag



Deportiva nets

Tennis, pickleball and basketball



Free-standing tennis posts



Tennis umpire chairs



Pickleball nets



Folding mobile basketball units

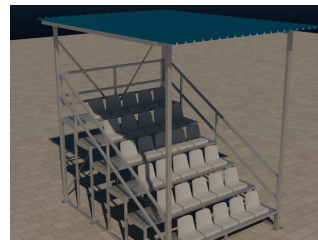
Also from Gimtrac



Netball posts



Field hockey goals



Grandstands, 1 to 6 tiers

Southern African agent for Rhino Rugby

Balls, scrum machines, sleds, tackle bags, shields, foam and more

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